



MATERIALS OPTIMIZATION

Rotable Exchange Services



LIFECYCLE
SOLUTIONS



UNPARALLELED SUPPORT FOR YOUR BOEING FLEET

Boeing delivers LIFECYCLE SOLUTIONS, products, services, and support that will help you achieve success and maximize the value of your Boeing fleet through its life. And Boeing has a set of LIFECYCLE SOLUTIONS focused on our Rotable Exchange Services.

Boeing Rotable Exchange Services let you manage repairs more effectively, minimize your inventory investment, and reduce administrative costs. Our Rotable Exchange Services provide a pool of exchange components ready to ship within 24 hours of your order, ensuring fast and easy access to high-value, dispatch-critical parts for your fleet. These services also provide a single point of contact and coordinate repairs, which simplifies your administration. Fast. Reliable. Economical.

A POOL OF EXCHANGE COMPONENTS READY TO SHIP WITHIN 24 HOURS



Serviceable parts that meet OEM standards.

Our Rotable Exchange Services provide a one-for-one exchange: when you ship us an unserviceable part, we send a replacement that is tested, repaired, and overhauled to standards set by the original equipment manufacturer.

Efficient overhaul and repair.

Operators can minimize their investment in rotatable inventory and component maintenance costs. This service will help our customers reduce the need to carry excess inventory that is attributed to repair turn-around cycle times, vendor management, and parts tracking. Boeing is your single source for your rotatable requirements.



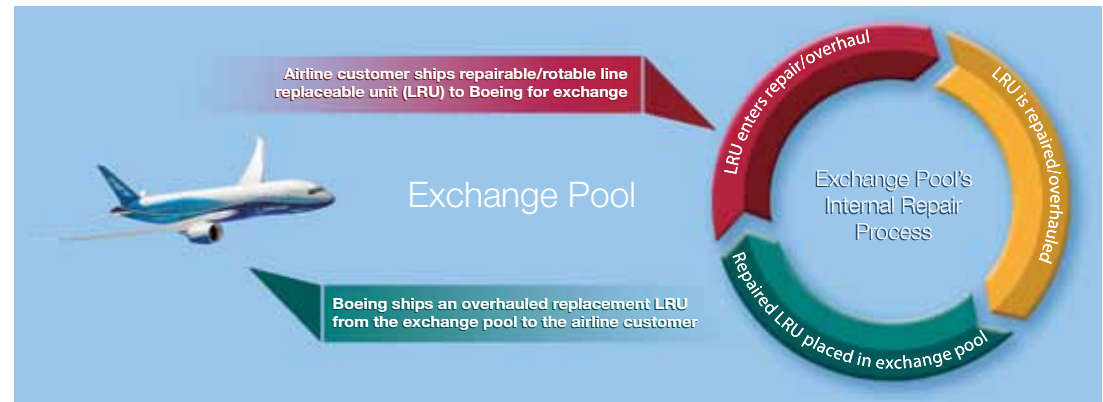
Reduce provisioning and inventory holding costs.

Our pool of dedicated inventory includes dispatch-critical units and high-value components that typically account for a large part of inventory expense. Components include the flight deck, navigation systems,

flight controls, avionics, hydraulics, and other systems.

With our services, you can reduce your costs for initial provisioning by 15 to 30 percent and minimize in-stock inventory and holding costs.

ENABLING YOU TO FOCUS ON CORE ACTIVITIES



A dedicated inventory minimizes service time.

By drawing on the experience of operators from around the world and analyzing which parts are removed most frequently, we have developed a dedicated inventory of replacement components.

The result: when you need an exchange component, we have it ready to ship within 24 hours of your order. The replacement can be en route to your site before the damaged unit is even removed from the airplane.



Rates are customized to your fleet.

Boeing manages the repair, testing, and recertification of the units at no additional charge to you. We offer a customized rate based on fleet size and flight-hours, making it easier to forecast and plan your maintenance costs.

Simplify administration.

Parts are upgraded with the latest modifications to support a pool standard. This simplifies your

administration and minimizes the chance that you will stock outdated parts. We guarantee that all modifications and repairs are certified under both Federal Aviation Administration (FAA) and European Aviation Safety Agency (EASA) authority or to customer’s specific National Aviation Authority (NAA) requirements as necessary.

This will allow you to use the parts when and where you need them. The cost of holding, storing, and reordering high-value, dispatch-critical rotatable components ties up resources that your company could use to strengthen its core business activities. Boeing offers Rotable Exchange Services that can be tailored to your business strategy. This allows you to focus on what you do best – keeping your airplanes flying and earning revenue.

ROTABLE EXCHANGE SERVICES SUMMARY OF ADVANTAGES

	717 Customer Operation Support (COS)	Next-Generation 737 Component Services Program (CSP)	747-400F Customer Operation Support (COS)	777 Component Services Program (CSP)	787 Dreamliner Rotable Exchange Program (REP)
Engineering and technical customer support for an operator’s entire fleet through a collection of the airline’s maintenance data	●	●	●	●	●
Airline operator expertise and maintenance, repair, and overhaul experience with program partners KLM and Air France		●		●	
OEM configuration management and reliability engineering support	●	●	●	●	●
Service level performance commitments	●	●	●	●	●
Reduces inventory requirements	●	●	●	●	●
Improves financial and forecasting performance	●	●	●	●	●
24-hour AOG support	●	●	●	●	●
Component repair and warranty management	●	●	●	●	●
Customization by part number	●	●	●	●	
Customization by ATA system	●		●		●



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