



## QUALITY PURCHASING DATA REQUIREMENTS (BCA)

**Change In Quality Management Representative:** The Seller shall promptly notify Boeing of any changes in the management representative with assigned responsibility and authority for the quality system.

**Language:** When specifically requested by Boeing, Seller shall make specified quality data and/or approved design data available in the English language.

**Change in Manufacturing Facility Location:** The Seller shall immediately notify Boeing, in writing, of any change to the manufacturing facility location of the contracted part number or assembly.

**Relocation/Subcontractor Notification:** The Seller shall not relocate or subcontract any Category I or II work without written Boeing acceptance. Notification to Boeing should be made to the Procurement Agent who manages the Seller's contract and shall contain the subcontractor name, address, telephone number, QA manager name, applicable part numbers, and part descriptions. Category I and II work is defined in FAA Order 8120.2E, Appendix 4.

**Tooling:** The Seller must comply to the requirements of D33200, Boeing Suppliers' Tooling Document. It is the Seller's responsibility to comply with the latest revision of these documents.

**Boeing Document D6-51991, "Quality Assurance Standard for Digital Product Definition (DPD) at Boeing Suppliers."** When Type Design Digital Product Definition (DPD) data is utilized in manufacturing, inspection and sub-tier flow down of product definition, Seller shall have a quality system to control Type Design DPD data to the extent necessary to fulfill program requirements. Seller must obtain Boeing DPD capability approval.

**Seller's Inspection Options:** A Seller that performs acceptance sampling shall meet the requirements of document ARP9013, "Statistical Product Acceptance Requirements," with minimum protection levels meeting ARP9013 Figure B1. Boeing approval of each revision of Seller's acceptance sampling plan is required prior to use. When statistical process control is used as an option for either in-process or final inspection, the Seller shall satisfy the requirements of Aerospace Recommended Practice ARP9013/3, "Statistical Product Acceptance Requirements Using Process Control Methods" available at <http://www.sae.org/servlets/index>. In all cases, inspection requirements identified by engineering drawing or specification take precedence over the inspection requirements defined herein.

**Material Review:** The Seller shall not use dispositions of use-as-is or repair on Boeing-Designed product unless current revision of Seller's Material Review Board (MRB) plan complies with D-13709-4, requirements for obtaining MRB authority by Boeing suppliers, and has been approved by Boeing.

**Aerospace First Article Inspection (FAI) Requirement:** Seller shall perform First Article Inspections (FAIS) in accordance with AS/EN/SJC 9102.

**Excess Inventory:** The Seller shall strictly control all inventory of Boeing proprietary product that is in excess of contract quantity in order to prevent product from being sold or provided to any third party without prior written authorization from Boeing.

**Boeing Approved Process Sources (D1-4426):** The Seller is required to maintain compliance with this document as maybe revised from time to time. This document defines the approved sources for special processing, composite raw materials, composite products, aircraft bearings, designated fasteners, and metallic raw materials.

**Drop Ship Requirements for Boeing Suppliers:** Sellers contractually required to Drop Ship articles on Boeing's behalf shall adhere to the requirements contained within Boeing Document D6-83720 - "Drop Ship Requirements for Boeing Suppliers"